

## ENERGY SOURCE EVALUATION

DATE:		INSPECTED BY:	
EQUIPMENT NAME:		LOCATION:	
ENERGY SOURCE	MAGNITUDE	LOCATION OF ISOLATION	MEANS OF ISOLATION
ELECTRICAL			
ENGINE			
SPRING			
COUNTER WEIGHT			
FLYWHEEL			
HYDRAULIC			
PNEUMATIC			
CHEMICAL			
THERMAL			
OTHER			

EX. OF SOURCE / MAGNITUDE: ELECTRICAL – 480v 3 phase or PNEUMATIC = 125 p.s.i

## SPECIFIC ENERGY CONTROL PROCEDURES

DATE:	COMPLETED BY:
EQUIPMENT NAMES:	LOCATIONS:

ENERGY SOURCE	MAGNITUDE	STEP	PROCEDURE
		1	Notify affected employees that the machine is about to be shut down and locked out.
SPECIAL INSTRUCTIONS:			
		2	Shut down the machine using normal stopping procedures.
SPECIAL INSTRUCTIONS:			
		3	Isolate all energy sources listed above.
SPECIAL INSTRUCTIONS:			
		4	Apply locks and tags to all isolated devices
SPECIAL INSTRUCTIONS: IF TAG-OUT IS USED AS A STAND-ALONE SUBSTITUTE FOR LOCK-OUT THEN ALL OTHER PROCEDURES FOR LOCK-OUT REMAIN IN PLACE. ADDITIONALLY, IF ONLY EMPLOYING STAND ALONE TAG-OUT, AN ADDITIONAL SAFETY MEASURE MUST BE TAKEN TO SECURE LOCKING AND ALL STEPS MUST IN PROCESS OF LOCKING-OUT MUST BE REVISITED.			
		5	Block or dissipate all stored energy in rams, flywheels, springs, pneumatic or hydraulic systems, etc.
SPECIAL INSTRUCTIONS:			
		6	Verify that the machine is locked out by testing the machine operating controls. RETURN ALL CONTROLS TO THE "NEUTRAL" OR "OFF" POSITION AFTER TESTING.
SPECIAL INSTRUCTIONS:			
		7	Check the machine to be sure it is operationally intact, tools have been removed, and guards have been replaced.
SPECIAL INSTRUCTIONS:			
<b>REMOVAL</b>		8	Check the machine to be sure it is operationally intact, tools have been removed, and guards have been replaced.
SPECIAL INSTRUCTIONS:			
		9	Check to be sure all employees are safely positioned.
SPECIAL INSTRUCTIONS:			
		10	Notify all affected employees that locks / tags are going to be removed and the machine is ready for operation.
SPECIAL INSTRUCTIONS:			
		11	Remove all locks, blocks, or other energy restraints.

SPECIAL INSTRUCTIONS:

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PERFORM ONE LAST WALK-AROUND AND RE-CHECK EVERYTHING

SPECIAL INSTRUCTIONS:

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Restore all energy to the machine.

SPECIAL INSTRUCTIONS: ENSURE ALL LOTO EQUIPMENT IS ACCOUNTED FOR, CLEAN AND SERVICABLE AND THEN RETURN TO STORAGE.

NOTES: